10/574520 IAP15 Rec'd PCT/PTO 03 APR 2006

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Amendments to the Claims:

- 1. (Currently Amended) A viscoelastic support structure with improved energy absorption properties comprising a rigid or semirigid frame (3), at least one layer (4) made of a-resilient filler layer, a flexible covering (6) having a contact surface-of for contact (2) with the a user, at least one gel insert (5) interposed between said covering (6) and said frame (3) to interact therewith when the user exerts a stress (P) thereon, characterized in that, and a plurality of protuberances (9) and/or recesses (10) is provided on at least one of said insert, (5) and/or said frame, (3) and/or said covering (6), said protuberances or recesses being aligned with respect to a mid-surface line extending at least partially along the length of said structure(M), said insert being conformed to facilitate the deformation of said insert (5), in a direction transverse to the direction (L) of stress (P), and/or essentially parallel to said mid-surface (M), to increase the energy that said insert (5) is able to dissipate.
- 2. (Currently Amended) A structure as claimed in claim 1, wherein said insert comprises a top surface and a bottom surface, and characterized in that wherein said protuberances (9) and/or said-recesses (10) are provided on at least one of said top surface and said bottom surface (7, 7') of said insert (5).
- 3. (Currently Amended) A structure as claimed in claim 1, wherein said frame comprises a top surface facing toward said insert, and wherein characterized in that said protuberances (9) and/or said-recesses (10) are provided-25 on a said top surface (8) of said frame (3), said top surface (8) facing toward said insert (5).
- 4. (Currently Amended) A structure as claimed in claim 1, wherein said flexible covering further comprises a bottom surface facing toward said insert, and whereineharacterized in that said protuberances (9) and/or said recesses (10) are provided on a said bottom surface (6') of said flexible covering (6), said bottom surface (6') facing toward said insert (5).

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5. (Currently Amended) A structure as claimed in claim 1, whereineharacterized in that said protuberances (9) have top surfaces (11) mainly extending along respective first lines.

- 6. (Currently Amended) A structure as claimed in claim 5, whereineharacterized in that said recesses (10) have bottom surfaces (12) mainly extending along respective second lines.
- 7. (Currently Amended) A structure as claimed in claim 6, whereineharacterized in that said first and second-extension lines are curved-and/or straight.
- 8. (Currently Amended) A structure as claimed in claim 6, whereincharacterized in that said protuberances (9) and/or recesses (10) have inclined surfaces (13) for connecting said top surfaces (11) and said bottom surfaces (12), said inclined surfaces having with respective inclination angles (A) relative to said mid-surface line(M).
- 9. (Currently Amended) A structure as claimed in claim 8, whereincharacterized in that said inclination angles-(A) are of are from 5° to 85° and preferably of about 45°.
- 10. (Currently Amended) A structure as claimed in claim 1, whereineharacterized in that said filler layer (4) has comprises an enlarged rear portion (14) for supporting the buttocks of a user, a front horn portion, (15) and a central portion (16), wherein at least one of said central portion (16) and/or said rear portion (14) having comprise at least one through cavity (17).
- 11. (Currently Amended) A structure as claimed in claim 10, whereincharacterized in that said at least one through cavity-of is present in said rear portion-(14) and is positioned placed at in an area generally corresponding to the ischial bones of the user.

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12. (Currently Amended) A structure as claimed in claim 10, whereincharacterized in that said through cavity is present in at least one of said central portion and said rear portion, and said insert-(5) is received in said through cavity-(17) of said central portion (16) and/or said rear portion (14).

- 13. (Currently Amended) A structure as claimed in claim 12, whereincharacterized in that said insert-(5) extends from said frame-(3) to said flexible covering-(6).
- 14. (Currently Amended) A structure as claimed in claim 1, whereincharacterized in that said gel insert comprises a gel material that is essentially optically transparent.
- 15. (Currently Amended) A structure as claimed in claim 1, whereincharacterized in that said flexible covering (6) has comprises at least one essentially optically transparent portion (18).
- 16. (Currently Amended) A structure as claimed in claim 15, whereincharacterized in that said transparent portion (18) of said flexible covering (6) is located above said insert (5).
- 17. (Currently Amended) A structure as claimed in claim 15, whereincharacterized in that said transparent portion—(18) of said covering—(6) is a separate comprises a portion separate from said covering, said portion being connected to the rest of said flexible covering (6) by suitable connection means.
- 18. (Currently Amended) A structure as claimed in claim 15, whereineharacterized in that said transparent portion-(18) is integral with the rest of said flexible covering-(6).
- 19. (Currently Amended) A structure as claimed in claim 1, whereineharacterized in that the base material of said frame comprises a polymeric base material, (3) is polymeric and that is essentially optically transparent to permit the passage of light through said covering (6), said gel insert (5) and said frame (3).

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20. (Currently Amended) A structure as claimed in claim 19, wherein characterized in that the base material of said frame (3) is comprises a ligneous, metal or composite material, said frame (3) having at least one through hole, which is covered by a polymeric and essentially optically transparent layer.

- 21. (New) A structure as claimed in claim 1, wherein said insert is adapted for deformation in a direction transverse to the direction of a stress applied to said insert.
- 22. (New) A structure as claimed in claim 1, wherein said insert is adapted for deformation in a direct essentially parallel to said mid-surface line.
- 23. (New) A structure as claimed in claim 1, wherein said insert is adapted for deformation in one or more directions thereby increasing energy dissipation by said insert.
- 24. (New) A structure as claimed in claim 6, wherein said first and second lines are straight.
- 25. (New) A structure as claimed in claim 8, wherein said inclination angles are about 45°.
- 26. (New) A structure as claimed in claim 1, wherein said frame comprises at least one through hole covered by a polymeric layer that is essentially optically transparent.